

1. (currently amended) A mount comprising:

- 9.1
- (a) a unitary resilient member, said unitary resilient member comprising a base elastomer with an internal lubricant, said internal lubricant base elastomer unitary resilient member having a spring portion, a surface effect damping layer with a elastomer material surface, said internal lubricant bleeding to said elastomer material surface to form a dry slippery film on said elastomer material surface, and an intermediate stiffening portion joining the spring portion and said surface effect damping layer, said resilient member being compressible and extendible;
  - (b) a casing substantially enclosing said unitary resilient member; and
  - (c) ~~damping means~~ a surface effect damping piston head, said surface effect damping piston head located in contact with said surface effect damping layer elastomer material surface, the damping means said surface effect damping piston head and said surface effect damping layer elastomer material surface providing a surface effect damping in response to compression and extension of said resilient member.

2. (currently amended) The mount as claimed in claim 1 wherein the unitary resilient member base elastomer is comprised of a natural rubber~~is selected from the group of materials consisting of natural rubber, polybutadiene, polyisoprene, hydrogenated nitrile and styrene butadiene.~~

3. (currently amended) The mount as claimed in claim 1 wherein the unitary resilient member is comprised of a rubber blend of polybutadiene~~combination of~~

~~materials selected from the group of materials consisting of polybutadiene, polyisoprene, hydrogenated nitrile and styrene butadiene.~~

4. (original) The mount as claimed in claim 2 wherein the natural rubber is reinforced with a carbon black.

5. (original) The mount as claimed in claim 4 wherein the unitary resilient member is cured with sulfur and/or peroxide.

6. (currently amended) The mount as claimed in claim 1 wherein said internal lubricant is comprised of an octadecanoic acid ~~-2 wherein the natural rubber includes an internal lubricant.~~

7. (currently amended) The mount as claimed in claim 6 1 wherein the internal lubricant is comprised of ~~either octadecanoic acid or~~ a 9-octadecenamide.

8. (currently amended) The mount as claimed in claim 1 wherein said surface effect damping piston head is comprised of a collar having an upper halve and a lower halve, said surface effect damping piston head further comprised of a disk with a contact portion, said contact portion in contact with said surface effect damping layer elastomer material surface with said disk clamped in place between said collar halves ~~the damping is surface effect damping.~~

9.(original) The mount as claimed in claim 1 wherein the mount has a greater lateral stiffness in a first lateral direction than in a second lateral direction.

10.(original) The mount as claimed in claim 1 wherein the intermediate stiffening section includes cavities that are opposed.

11. (currently amended) The mount as claimed in claim 1 wherein the ~~damping~~ means surface effect damping piston head comprises a collar with at least one damping element rigidly contained supported by the collar.

12. (currently amended) The mount as claimed in claim 11 wherein the collar is comprised of a first collar half and a second collar half with said at least one damping element clamped in place between said collar halves halves.

13.(original) The mount as claimed in claim 1 wherein the mount is compressible and extendible along an axis, the mount including a bolt oriented along said axis.

14. (currently amended) The mount as claimed in claim 11 ~~+~~ further comprising ~~an a~~ rigid inner member having a first end proximate the spring portion and a second end proximate said surface effect damping piston head, said collar and said at least one damping element rigidly connected with said rigid inner member, said mount further comprising a snubbing plate seated on the first end of the inner member, wherein said snubbing plate limits the spring compression.

15. (currently amended) The mount as claimed in claim 1, wherein the unitary resilient member comprises a web joining the intermediate stiffening section and the damping layer, said web adapted to limit the displacement of ~~the damping means~~ said surface effect damping piston head as the unitary resilient member is extended.

16. (currently amended) The mount as claimed in claim 2 wherein the unitary resilient member has a material comprising the unitary member displays low creep rate rates under a static loading and a dynamic loading.

17. (currently amended) The mount as claimed in claim 1 2 wherein said base elastomer with said internal lubricant is comprised of 1 to 20 phr of said internal lubricant ~~the material comprising the unitary member exhibits the friction, wear and hysteresis properties required to supply surface effect damping.~~

18. (new) The mount as claimed in claim 4 wherein said carbon black is in an amount in the range of 0.5 to 5 phr .

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